

RESEARCH PAPER

The Structural, Physical and Optical Properties of Borotellurite Glasses Incorporated with Silica from Rice Husk

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Abstract

From the agricultural waste of rice (rice husk), high purity SiO₂ with about 98.548 % purity was extracted using a very simple room temperature leaching method. Using the rice husk extracted silicate, a system of silicate borotellurite glasses was fabricated with composition equation [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x with x= 0.0, 0.1, 0.2, 0.3 and 0.4. The density and molar volume were measured, and Fourier transform infrared (FTIR), X-ray diffraction (XRD) and UV-Vis analyses were performed on the glasses. Both the density and molar volume decreased and the XRD pattern confirmed the glasses' amorphous nature. The FTIR showed the presence of TeO₃, TeO₄, BO₃, BO₂O, SiO₄, and H₃BO₃ structural units in the glasses. The concentrations of TeO₃, TeO₄, BO₃ and BO₂O structures were determined by the deconvolution of the FTIR spectra using an Origin software. The optical energy band gap, index of refraction, oxygen packing density (OPD), molar refractive index, metallization criterion and polaron radius were determined for the glasses. Based on the glass transparency, high refractive index value (2.3026 and 2.2937) and metallization criterion (0.4109 and 0.4132) of the glasses with x= 0.1 and 0.2 have potential for fiber and optical non-linear applications.

Keywords: Cold leaching, Rice husk ash, Borotellurite, Refractive index

Abstrak

Daripada sisa pertanian sekam padi (rice husk), keaslian SiO₂ pada 98.548% ketulenan diekstrak menggunakan larut lesap pada suhu bilik. Menggunakan sekam padi yang telah diekstrak silikat, sistem kaca borotellurite silikat telah dihasilkan dengan komposisi [(TeO₂) (B₂O₃) 0.7 0.3] 1-x (SiO₂) x x = 0.0, 0.1, 0.2, 0.3 dan 0.4. Ketumpatan dan isipadu molar diukur, dan inframerah Fourier (FTIR), belauan sinar-X (XRD) dan analisis UV-Vis pada kaca dibentangkan. Ketumpatan dan isipadu molar yang menurun dan corak XRD mengesahkan sifat amorfus kaca. FTIR menunjukkan kewujudan unit struktur TeO₃, TeO₄, BO₃, BO₂O, SiO₄, dan H₃BO₃ dalam kaca. Kepekatan struktur TeO₃, BO₃, TeO₄ dan BO₂O telah ditentukan nyahkonvolusi FTIR dengan menggunakan perisian Origin. Tenaga jurang optik, indeks pembiasan cahaya, kemampatan oksigen, indeks biasan molar, kriteria kelogaman dan radius polaron telah ditentukan bagi kaca. Berdasarkan kaca lutsinar, nilai indeks biasa adalah tinggi (2.3026 dan 2.2937) dan kriteria kelogaman (0.4109 dan 0.4132) kaca dengan x = 0.1 dan 0.2 mempunyai potensi untuk fiber dan aplikasi optik tidak linear.

Kata kunci: Larut lesap sejuk, Debu sekam padi, Borotellurite, Borotellurite

INTRODUCTION

The rice husk constitute 22% of the rice paddy mass, composition of each constituent as 25% Hemicellulose, 35% cellulose, 3% Crude protein, 20% lignin and 17% Ash (silica) (Ugheoke & Mamat, 2012). The rice husk silicate utilization in the fabrication of transparent materials for radiation protection applications was reported by Mustafa and coworkers. Hot leaching method was used in the extraction of SiO₂ from the rice husk (Mustafa et al., 2012).

Over the recent decades, the utilization of TeO₂ in various glass applications has become the interest of both scientists and industrialist. Although a conditional glass former, tellurium oxide is considered in the fields of glass science and technology because it provides high index of refraction, good rare-earth ions solubility that ensures high efficiency for hosting rare-earth ions (dopants) which allows an environment for radiative transition (Kaur, 2015; Mustafa et al., 2015). They also have the lowest phonon energy among the other oxide glass formers. Tellurite glasses are relatively easier to fabricate due to their low glass transition temperature and low melting point when compared to other glass families (Gaafar et al., 2011).

The combination of boron oxide and tellurium oxide in the glass science and technology provided the advantage of exploring the boron oxide's advantages of high rare earth ion solubility, low melting temperature, hardness and transparency (Mustafa et al., 2015). According to Hasnimulyati et al., incorporation of B₂O₃ into tellurite glass system produces a structural unit that is interesting and enhances the physical and optical quality of the glasses through density decrease and IR transmission enhancement (Hasnimulyati et al., 2017).

This work aimed at utilizing the silicon oxide from the agricultural waste of rice called rice husk for the possible improvement of the physical, optical and structural quality of borotellurite glass system for optical fibre and photonic applications. This is expected to be an alternative waste management solution to the environment pollution the disposition of the waste might have caused the neighbouring communities. X-ray diffraction (XRD) and Fourier Transform infrared (FTIR) spectroscopic analysis was used for the confirmation of the crystalline or otherwise nature and the structural changes in the glass network. Density and molar volume were determined to study the physical properties of the glasses. UV-vis was used to study the optical and other physical properties which includes the optical band gap energy, Urbach energy, refractive index, molar refractive index, transmission coefficient, reflection loss and polaron radius.

MATERIALS AND METHODS

Silicate Extraction

The required amount of rice husk for silicon extraction was put in a plastic bowl and washed with water at room temperature three times with the aim of removing dusts and other dirt-based impurities. Using a plastic bowl sieve, the rice husk was sieved to allow the dirt and dust drain out of the rice husk for the three washing sessions. The washed rice husk was then soaked in a 2 M HCl solution for a two-hour leaching at room temperature without heating. The essence of the acid leaching was the dissolve and remove all acid soluble metal oxides and compounds within and around the fabrics of the rice husk. The leached and drained rice husk was then washed using deionized water to free the rice husk fabrics from the acid. The deionized water washed rice husk was then drained off the water in a bowl sieved for 24 hours and then dried using an electric oven for 4 hours at 120 °C. The dried

rice husk was then burned at 600 °C to form a white ash. The white coloured rice husk ash is the SiO₂ extracted.

Glass Fabrication

Using the extracted SiO₂ (RHA, 98.548%), B₂O₃ (Alfar Aeser) and TeO₂ (Alfar Aeser), samples of glasses were prepared based on the compositional formula [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x with x= 0.0, 0.1, 0.2, 0.3 and 0.4 by using the melt-quenching technique. Using a high precision balance, each chemical component was weighed based on its compositional proportion in the formula and mixed together in a cleaned alumina crucible. To make the mixtures homogeneous, the chemicals were stirred for about 30 minutes. The stirred chemical mixture in the crucible was put in an electric furnace at 400 °C and allowed for one hour for pre-heating and then moved to another electric furnace set at temperature range of 900 °C - 1150 °C (depending on the SiO₂ proportion in the mixture) for 1 to 2 hours for melting of samples. The temperature and heating time requirement for melting increased as the amount of RHA (SiO₂) was increased. The mixture melt was then turned into a cylindrical mold preheated at 400 °C for casting and transferred back to the furnace at 400 °C. The melt in the mold was then allowed for another 1 hour for annealing and solidification. The annealing of the glass sample was to ensure bubbles and thermal stress are removed (Salah, 2018). The glasses were cut into 2 mm thickness and to achieve parallelism of the glass surfaces, the glasses were polished using silicon carbide. A portion of the glass samples were crushed to fine powdered form for the XRD and FTIR analyses.

Measurements and Characterizations

The density of the glass samples prepared in this study was measured using the electronic densimeter MD-300 model (precision = 0.001g), with the capacity of measuring up to 300 g by Alfa Mirage company. The device works on the Archimedes principle by liquid suspension. The immersion liquid used was distilled water and all measurements carried out under normal ambient conditions.

The samples' density (ρ_s) calculations was carried out using the formula reported by (Awshah, 2017) as;

$$\rho_s = \frac{W_A}{W_w} \rho_w \quad (1)$$

The calculation of the values of the molar volume (M_V) was performed using the expression;

$$M_V = \frac{M_W}{\rho_s} \quad (2)$$

Where W_A , W_w , ρ_w , and M_W are the sample's weight in air, in water, water density and the molar weight of the sample respectively (Mustafa et al., 2015).

In this work, the compositional analysis of the rice husk ash was carried out using Shimadzu Energy Dispersion X-Ray Spectrometer (EDX-720). XRD analysis of all the samples (Powdered) in the experiment was run for 2θ values between 20° to 80° at a minimum step size of 0.01°.

The Perkin Elmer 1650 spectrometer was used in collecting and recording the FTIR spectra in the energy range of 200 – 4000 cm⁻¹ at ambient condition. The UV-Vis analysis is used in the study of the optical and structural properties of materials. The optical absorption spectra for the polished glass samples (2.00 mm thickness) were obtained at room

temperature using UV–Visible spectrometer (Shidamatsu Model UV-1650PC) in the wavelength range from 200-1000 nm.

RESULTS AND DISCUSSION

The result of the XRF analysis performed on the extracted SiO₂ as shown in Table 1 indicates high purity of about 98.548%. The purity of the extracted silicate is basically dependent on many different factors which includes; the soil nature of the area where the rice was produced, the rice variety, leaching acid concentration and temperature and burning temperature of the husk (Umar et al., 2017).

Table 1. The XRF analysis result showing the various elements/oxides and their concentrations in the RHA

Element (Oxide)	Amount /Percentage (%)
SiO ₂	98.548
SO ₃	0.793
CaO	0.407
Fe ₂ O ₃	0.129
K ₂ O	0.079
MnO	0.035
ZnO	0.009

Figure 1 presents the result of the XRD for the [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system in the range of 20° ≤ 2θ ≤ 80°. The pattern showed no sharp peaks but only a broad hump around 20° < 2θ < 30°. The broad hump confirmed the non-crystallinity (amorphous nature) of the glasses (Hasnimulyati et al., 2017). The presence of a minor peak is due to the presence of a crystalline phase of tellurium oxide (α-TeO₂) formed in the glass structure (Munoz-Martín et al., 2009).

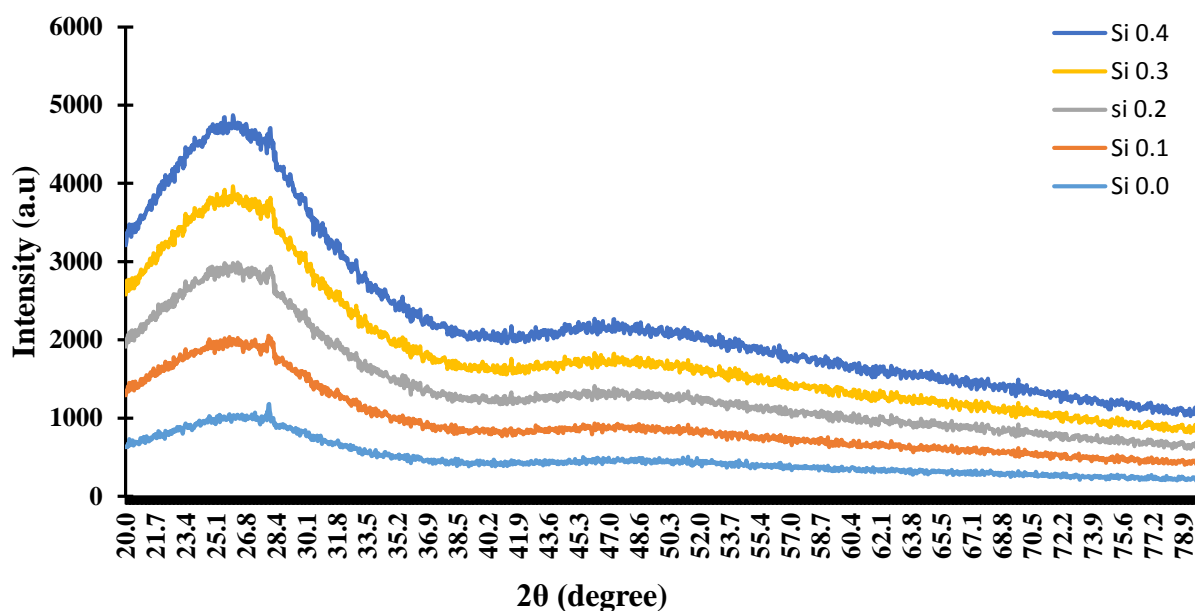


Figure 1. The XRD pattern of $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system

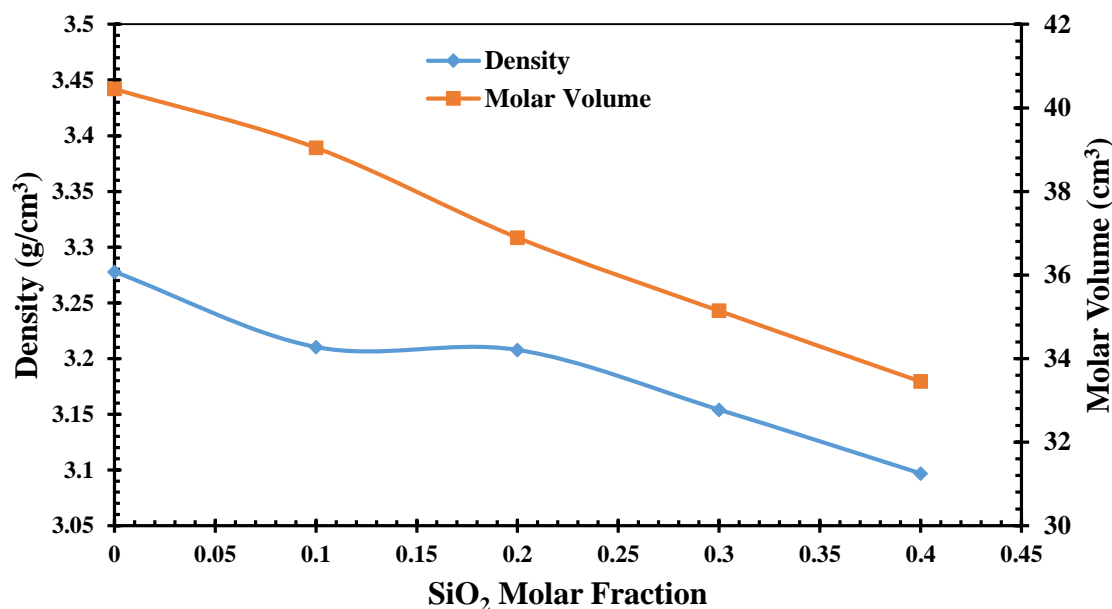


Figure 2. Density and molar volume variation with molar fraction of SiO₂ in $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system

The density and molar volume variation with SiO₂ molar fraction in $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system is presented in Figure 2. The density value decreased from 3.2779 to 3.0968 g cm⁻³ and the molar volume value decreased from 40.4547 to 33.4520 cm³/mol as the SiO₂ molar concentration increase from 0 to 40%. The decrease in the density value maybe ascribed to the substitution denser Te (127.60 amu) atoms with lighter Si (60.08 amu) atoms, thereby making the resulting glass molecular weight to decrease (Umar et al., 2017). The decrease in the molar volume of the glasses might be due to the substitution of Te atoms having larger atomic radius (140 pm) with Si atoms that have smaller atomic radius (111 pm), thereby decreasing the space coverage of the atoms (Mustafa et al., 2015). The decrease may also be associated with the increase in the formation TeO₄ structural unit

which forms more crosslinks between cations and the oxygen atoms in the glass network (Abdulbaset et al., 2017).

Figure 3 presents the FTIR spectra of the $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system. About six absorption bands were observed, with peak centers around $550\text{-}640\text{ cm}^{-1}$, $650\text{-}700\text{ cm}^{-1}$, $950\text{-}1150\text{ cm}^{-1}$, $1220\text{-}1240\text{ cm}^{-1}$, $1350\text{-}1378\text{ cm}^{-1}$ and one band from sample 0.0% SiO_2 with peak around 3200 cm^{-1} . The bands with peak centers around $550\text{-}640\text{ cm}^{-1}$, $650\text{-}700\text{ cm}^{-1}$, $950\text{-}1150\text{ cm}^{-1}$, $1220\text{-}1240\text{ cm}^{-1}$, $1350\text{-}1378\text{ cm}^{-1}$ and around 3200 cm^{-1} are ascribed to Te-O bond vibrations between the trigonal bipyramid unit (TeO_4) and the bridging oxygen atom (Battisha & Nahrawy, 2012), Te-O bond asymmetric vibrations in the TeO_3 units (Putra et al., 2013), S-O-Si asymmetric stretching of the bridging oxygen atoms of silica (Battisha & Nahrawy, 2012), Stretching vibrations of B-O in the BO_3 units in boroxol rings (Azuraida, 2015), Asymmetric stretching modes of borate triangles BO_3 , BO_2O with NBO (Rodriguez, 2016) and O-H group vibration in H_3BO_3 units (Hesham & Samier, 2013) respectively.

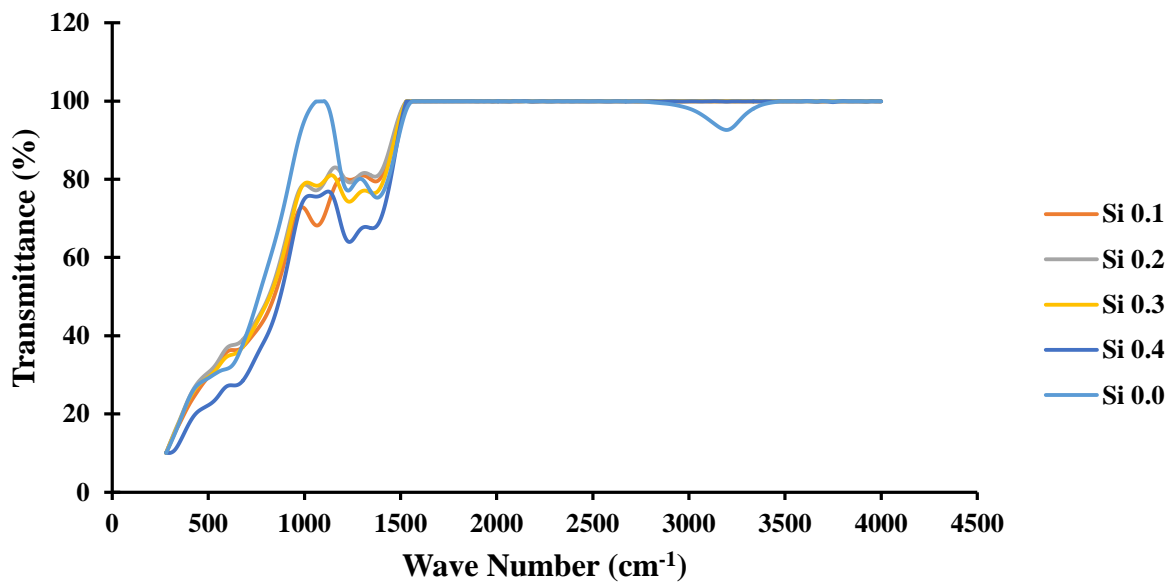


Figure 3. The FTIR spectra of the $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system

Table 2. Relative Areas of the Deconvoluted FTIR Peaks Assigned to TeO_4 , TeO_3 , BO_3 and $\text{BO}_3/\text{BO}_2\text{O}$ in $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system

X	TeO_4	TeO_3	BO_3	$\text{BO}_3/\text{BO}_2\text{O}$
0	190.82	109.39	10.781	23.711
0.1	45.94	132.61	13.871	18.837
0.2	66.495	124.32	12.88	16.559
0.3	96.467	101.33	12.572	14.629
0.4	121.521	89.64	11.199	9.088

The FTIR spectral deconvolution results showing the concentrations of various structural units in the $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system is shown in Table 3. The initial decrease in the TeO_4 concentration with the first introduction of SiO_2 introduction lead to an increase in the formation of more TeO_3 . TeO_4 and TeO_3 are associated with increase in bridging and non-bridging oxygens respectively (Umar et al., 2017). The BO_3 structural units are divided into two, one with all bridging oxygen and the other with a single non-bridging oxygen assigned as BO_3 and BO_2O respectively (Rodriguez, 2016).

The UV-Vis absorption spectra of $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system as presented in Figure 4 for wavelengths range between 200 -1000 nm. The spectra showed no absorption peaks indicating no rare earth ions present (El-Mallawany, 2005). The presence of not sharply defined of UV-Vis absorption edges in the spectra confirmed the amorphous nature of the glasses. The absorption spectra for samples Si 0.3 and Si 0.4 with silica concentration of 30% and 40% respectively showed different natures from the first three (3) samples (0 to 2% SiO_2 composition). This may be because from 30% silica concentration, the sample became dark.

Figure 5 and Table 4 presents the values of the direct and indirect optical band gaps for the studied $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system. The values were obtained using the expression for the absorption coefficient $\alpha(\nu)$, proposed by Davis and Mott given in equation (3).

$$\alpha(\nu) = B \frac{(h\nu - E_{opt})^n}{h\nu} \quad (3)$$

Where n (2 for indirect and $\frac{1}{2}$ for direct) is a number and B is a constant. The value of $\alpha(\nu)$ is the absorption coefficient obtained using the expression;

$$\alpha(\nu) = 2.303 \frac{A}{t} \quad (4)$$

where t is the sample thickness, A is the value of the corresponding optical absorbance for a sample.

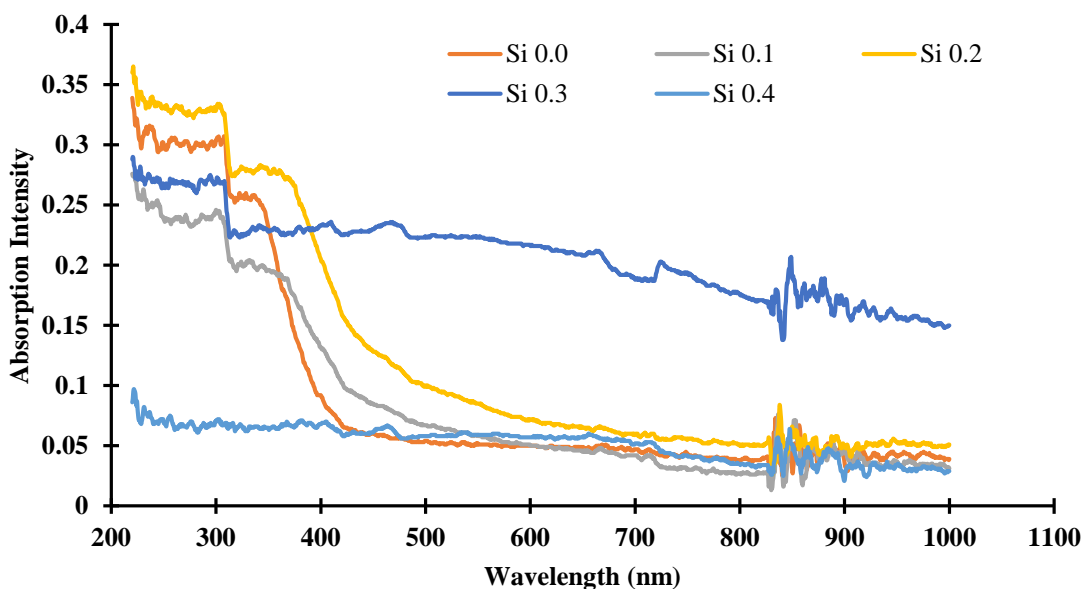


Figure 2. The UV-Vis Absorption Spectra of $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system

The 0.4 SiO₂ sample has a spectrum that could not support the band gap determination using the Davis and Mott expression due to its opaque nature and hence it was only possible to obtain the band gap values for the samples with SiO₂ concentration between 0 to 30%.

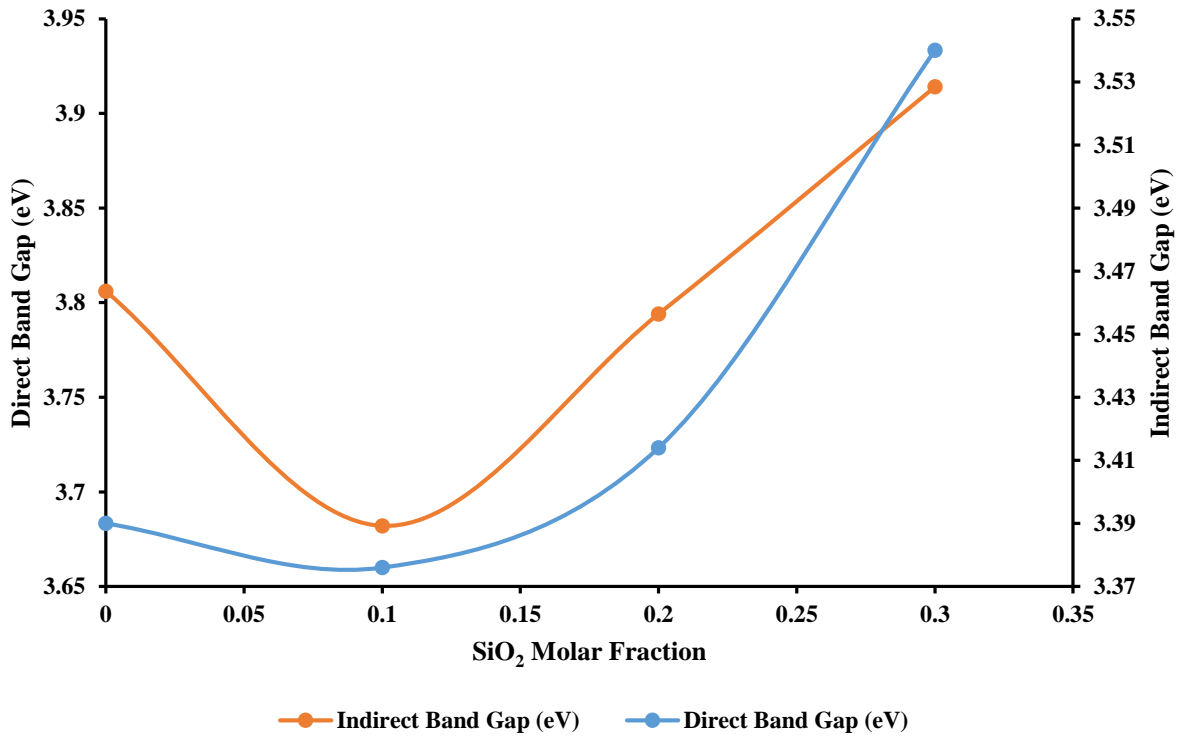


Figure 3. Variation of Energy Band Gaps (Direct and Indirect) with SiO₂ Molar Fraction in [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system

The direct and indirect band gaps decreased from 3.806 to 3.682 eV and 3.39 to 3.376 eV respectively as the SiO₂ is introduced from 0.0 to 0.1 molar fraction. The value then increased up to 3.914 eV and 3.540 eV respectively as the SiO₂ concentration is increased from 0.1 to 0.3. In both cases, the initial decrease may be due to a decrease in the covalent of the glass caused by the introduction of SiO₂ which acts more as a glass former than the other components material, thereby making TeO₂ as a modifier in the glass system. This produces more non-bridging oxygen (NBO) in the glass system (Hafiz et al., 2012). The increase in the values there after may be associated with the increase in the glass network connectivity due the addition of more covalent material (SiO₂) in the glass network which thereby decreased the electrons localization degree which in turn decreases the glass matrix donor center (Pawar et al., 2017).

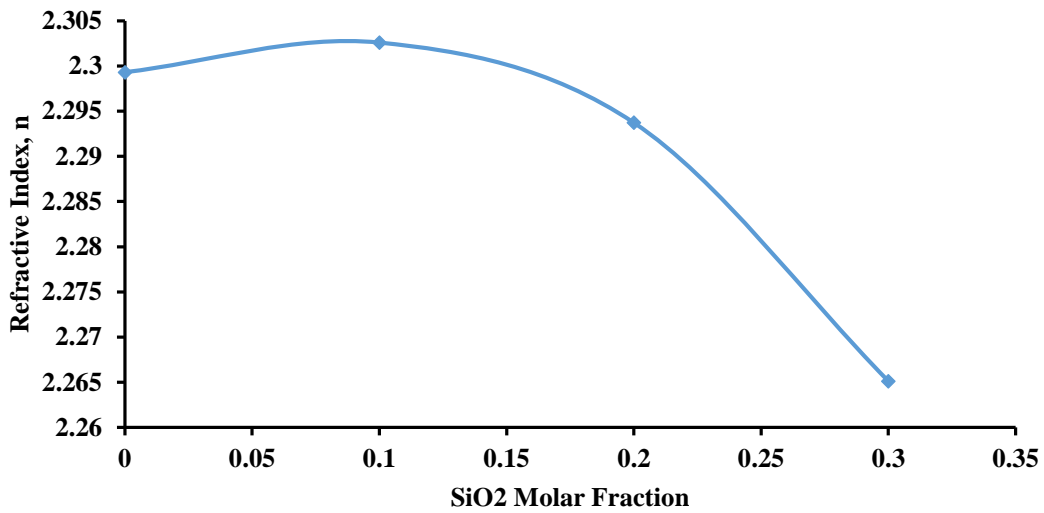


Figure 4. Variation of Refractive Index with SiO₂ Concentration in [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system

Using the indirect energy band gap values, the refractive index values were obtained as reported by (Eevon et al., 2016);

$$\frac{n^2-1}{n^2+2} = 1 - \sqrt{\frac{E_{opt}}{20}} \quad (5)$$

The refractive index presented in Figure 5.6 and Table 5.4 increased from 2.2993 to 2.3026 and then decreased from 2.3036 to 2.265 as the SiO₂ concentration is increased from 0.0 to 0.1 and 0.1 to 0.3 molar fractions respectively. The initial increase in the refractive index may be associated with a change in the structural arrangements of the atoms in the glass network which produces more NBO by the initial introduction of SiO₂ units in the network. This increased the polarizability of the material through the increase in the NBOs produced as a result of TeO₃ formation. NBOs are more polarizable than bridging oxygen (BOs) (Salah, 2018; Eevon et al., 2016). The decrease in the refractive index observed may be associated with the substitution of Te⁴⁺ ions with Si⁴⁺ ions which are of lower polarizability than the Te⁴⁺ ions (Gouraud et al., 2015). Refractive index describes the ability of a material to deviate an optical wave as it passes through the material. The refraction effect is a result of interaction between light charged particle (ions and electrons) in a material. The charged particles cause the light wave deviation and in response, the light wave (electromagnetic field of the wave) polarizes the ions and the electrons in response (Tanner, 2013) (Salah, 2018).

Table 4. Indirect Band Gap ($E^{1/2}_{opt}$), Direct Band Gap (E^2_{opt}), Urbach Energy (ΔE), Refractive Index (n) and Molar Refractive Index of [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system

X	$E^{1/2}_{opt}$ (eV)	E^2_{opt} (eV)	ΔE (eV)	N ($\times 10^{20} \text{ cm}^{-3}$)	R_m
0	3.39	3.806	0.4228	2.2993	23.799
0.1	3.376	3.682	0.5839	2.3026	23.004

0.2	3.414	3.794	0.4252	2.2937	21.652
0.3	3.540	3.914	1.1528	2.2651	20.358
0.4	-	-	-	2.2572	-

The Urbach energy values expressed in Table 4 increased from 0.4228 to 1.1528 eV as the SiO₂ concentration increased from 0.0 to 0.3 molar fractions. The Urbach energy in material sciences expresses the tailing of the forbidden energy in a band gap of a material (Anand Pandarinath et al., 2016). Larger Urbach energy materials usually have higher tendencies to convert weak bond to defects (Pawar et al., 2017).

The oxygen packing density as the degree of oxide network packing is calculated using an expression reported by (Gayathri, 2011);

$$OPD = X\left(\frac{\rho}{m_w}\right) \quad (6)$$

The molar refractive index (R_m) calculations from the molar volume (V_m) and the refractive index (n) was carried out using the Volf and Lorentz-Lorenz formula (Meena and Bhatia, 2016) given as;

$$R_m = \left(\frac{n^2-1}{n^2+2}\right)V_m \quad (7)$$

Metallization criterion of a material describes the material's non-metallic nature on its energy band gap basis and is obtained as reported by (Berwal et al., 2017) as

$$M = 1 - \frac{R_m}{V_m} \quad (8)$$

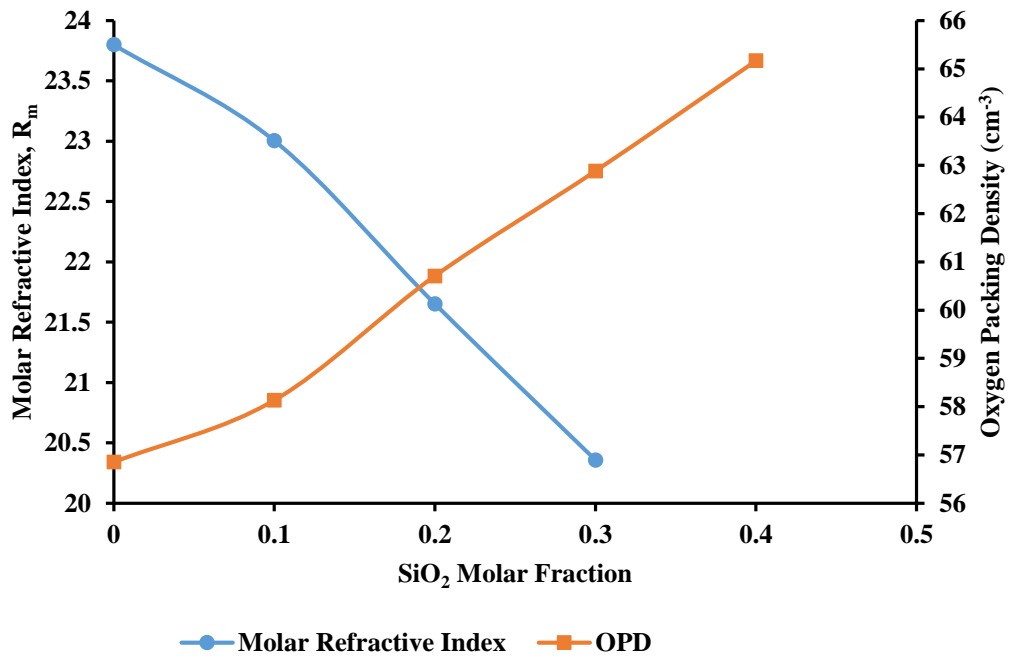


Figure 5. Variation of Molar Refractive Index and OPD with SiO₂ Molar Fraction in [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x Glass System

Table 5. Metallization Criterion (M), Si Ion Concentration (N), Polaron Radius (R_P), Si Ion Inter-Ionic Distance (R_i) and Field Strength of Si Ion Yield (F) for different SiO₂ molar fractions (X) in [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system

X	M	N(x10 ⁻²¹ cm ⁻³)	R _P (Å)	R _i (Å)	F (x10 ¹⁵ cm ²)
0	0.4117	0	0	0	0
0.1	0.4109	1.458	7.121	8.833	2.761
0.2	0.4132	1.541	6.990	8.672	2.865
0.3	0.4208	1.605	6.896	8.555	2.944
0.4	-	1.682	6.789	8.422	3.036

The information about solid's not metallic nature is given by its metallization criterion. Oxide glasses with metallization criterion value between 0.30 to 0.45 are considered to have good optical non-linearity (Berwal et al., 2017). Metallization criterion values for [(TeO₂)_{0.7} (B₂O₃)_{0.3}]_{1-x} (SiO₂)_x glass system as presented in Table 5 increased from 0.4117 to 0.4228 with the SiO₂ concentration increased from 0.0 to 0.4. This increase is an indication of increase in the width of both the conduction and valence band which in turn widens the band gap of the material (Lakshminarayana, 2017).

The silicon ion concentration represents the number of Si⁴⁺ ions per unit volume of a glass system and its found using the expression reported by (Rao, 2014);

$$N = \frac{X_{Si} \rho x N_A}{M_w} \quad (9)$$

where X_{Si} , N_A , ρ , and M_w represents the erbium molar fraction, Avogadro's number, density and glass sample's molar weight respectively. The inter-ionic distance of erbium ions (R_i) in the glass was calculated using the formula (Damas et al., 2012)

$$R_i (\text{\AA}) = \frac{1}{2} \left(\frac{1}{N} \right)^{1/3} \quad (10)$$

Polaron radius in glass systems is determined using the formula reported by (Swapna, 2015) as;

$$R_p = \frac{1}{2} \left(\frac{\pi}{6N} \right)^{1/3} \quad (11)$$

The polaron radius of Si^{4+} ions in the $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system as shown in Table 5 above decreased from 7.121 to 6.789 Å with increasing SiO_2 concentration from 0.1 to 0.4. The decrease in the polaron radius value may be associated with glass network connectivity and inter-ionic distance shrinkage of Si^{4+} ions in the glass system (Umar et al., 2017). Also, in Table 5, the Si ion concentration (N) increased from 1.458×10^{21} to $1.682 \times 10^{21} \text{ cm}^{-3}$ while R_i and F decreased and increased respectively from 8.833 to 8.422 Å and 2.761×10^{15} to $3.036 \times 10^{15} \text{ cm}^{-2}$ as SiO_2 concentration is increased. The increase in the R_i and F values might be associated with the increase in the material packing and average stretching force constant of the material respectively (Mhareb, 2015).

Figure 8 presents the transmission coefficient and the reflection loss of $[(\text{TeO}_2)_{0.7} (\text{B}_2\text{O}_3)_{0.3}]_{1-x} (\text{SiO}_2)_x$ glass system. The transmission coefficient increased from 0.7315 to 0.7407, while the reflection loss decreased from 0.1551 to 0.1490. The parameters T and R_L give the fraction of incident radiation transmitted and reflected respectively from the materials surface.

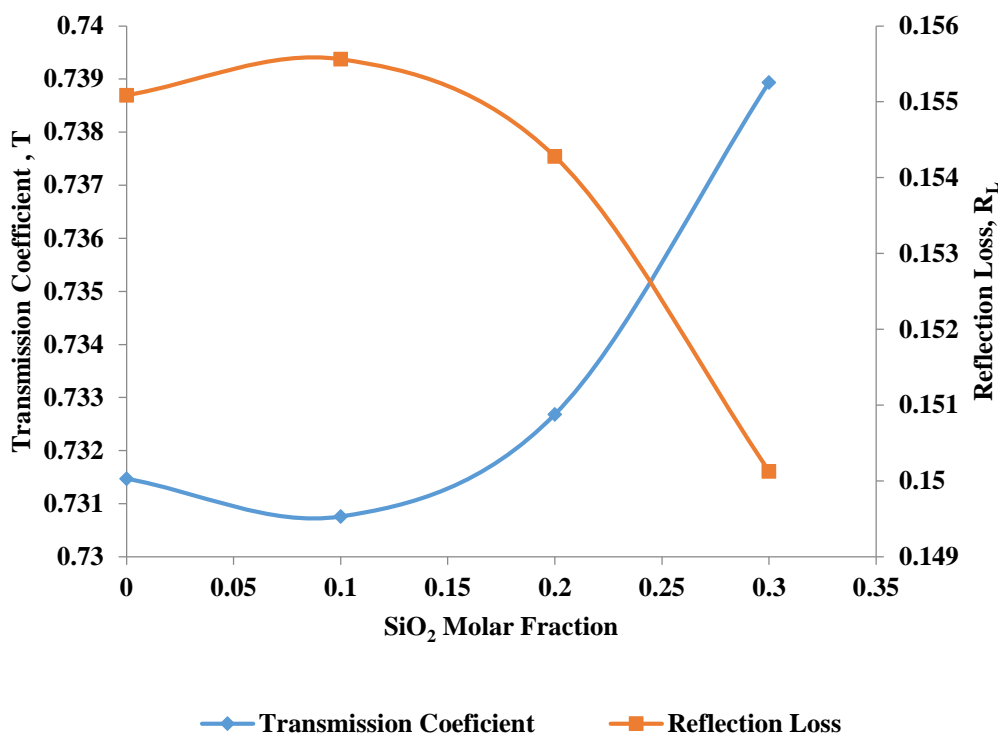


Figure 6. Transmission Coefficient (T) and Reflection Loss (R_L) with SiO₂ Molar Fraction in [(TeO₂)_{0.7}(B₂O₃)_{0.3}]_{1-x}(SiO₂)_x Glass System

CONCLUSION

With about 98.548% SiO₂ purity achieved from the SiO₂ extraction from the rice husk by a very simple extraction technique (requiring no heating in leaching), a system of rice husk silicate borotellurite glasses, [(TeO₂)_{0.7}(B₂O₃)_{0.3}]_{1-x}(SiO₂)_x with x = 0, 0.1, 0.2, 0.3, and 0.4 was prepared. The structural, optical and physical properties were studied using XRD, FTIR, UV-Vis characterizations and density and molar volume measurements. The glasses became dark when 30% SiO₂ was added and became darker as the percentage increased to 40%. The density and molar volume decreased with the increase in the RHA (SiO₂) concentration. The XRD pattern revealed that the glasses were all amorphous in nature. The FTIR spectra showed the presence of TeO₃, TeO₄, BO₃, BO₄, SiO₄ and H₃BO₃ structural units. The optical band gap energies decreased with the first introduction of the RHA and increased with more concentration of the RHA in the system. The refractive index increased and decreased with the introduction and further increase in the SiO₂ composition. Other parameters studied include the polarizabilities, optical basicity, reflection loss, transmission coefficient, dielectric susceptibility, metallization criterion and polaron radius. The values of the refractive index, transmission coefficient, metallization criterion and the glass transparency showed that the glasses with 10 and 20% silicate concentration have good potential for applications in fiber technology and non-linear optical applications.

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